

SCTK

Splice Connection Termination Kit

INSTALLATION PROCEDURES

- SCTK-1** for **BSX, RSX, VSX**
- SCTK-2** for **KSX, HTSX**
- SCTK-3** for **HPT, FP**

To be used in conjunction with
Thermon Connection kits



The Heat Tracing Specialists®

SCTK

INSTALLATION PROCEDURES

Receiving, Storing and Handling . . .

1. Inspect materials for damage incurred during shipping.
2. Report damages to the carrier for settlement.
3. Identify parts against the packing list to ensure the proper type and quantity has been received.
4. Store in a dry location.

Splice Connection Termination Kits (per cable)

SCTK-1	for BSX, RSX, VSX
SCTK-2	for KSX, HTSX
SCTK-3	for HPT, FP

Kit Contents . . .



Item	Quantity	Description
1	3	Splice Connection Boots
2	2	Small Crimps
3	1	Large Crimp
4	2	Small Crimp Insulators
5	2	Silicone Caps
6	3	Ground Sleeves (not used with ZE-B Kits)
7	1	RTV Tube
8	1	GRW-G (FP and HPT only)

Installation Precautions . . .

- To minimize the potential for arcing and fire caused by product damage or improper installation use ground-fault protection. The National Electrical Code (NEC) and Canadian Electrical Code (CEC) require ground-fault protection of equipment for each branch circuit supplying electric heat tracing.
- Installation must comply with Thermon requirements and be installed in accordance with the NEC, CEC, or any other applicable national and local codes.
- Component approvals and performance ratings are based on the use of Thermon specified parts only.
- De-energize all power sources before opening enclosure.
- Keep ends of heating cable and kit components dry before and during installation.

SCTK Certifications/Approvals¹ . . .

IECEX FMG 10.0022X Ex eb IIC T4-T6, Ex tb IIIC T135°C-T85°C

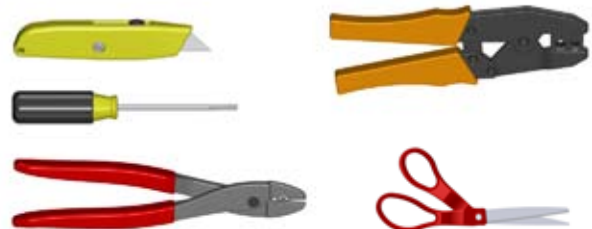
CE 1725 Ex II 2 GD Ex eb IIC T4-T6, Ex tb IIIC T135°C-T85°C, FM 10ATEX0058X



Note:

1. These sets have been evaluated as components of Thermon's FM & CSA Approved connection kits, such that the area use ratings depend on the rating of the connection kits.

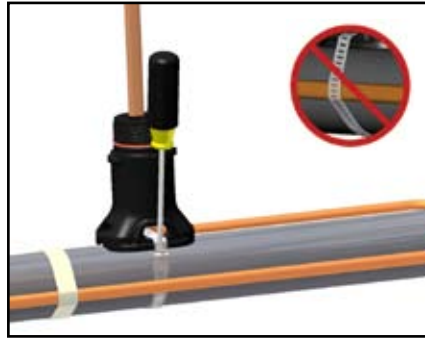
Tools Required . . .



IMPORTANT!

Heating cable must be properly installed within expediter assembly and mounted to pipe prior to terminating with SCTK kit.

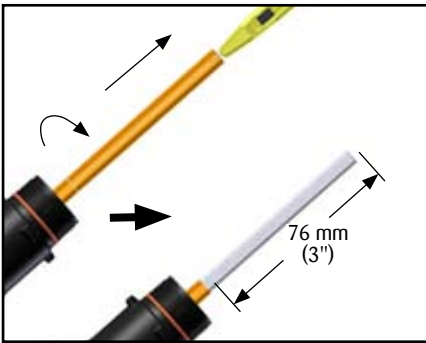
See Terminator Installation Instructions for expediter mounting details.



Terminator: Route cable through base entry and mount expediter to pipe using pipe band. **Do not band over cable.**

Note: For FP cable exchange grommet in Terminator with GRW-G provided in SCTK-3D.

Step 1: Remove Heating Cable Overjacket and Separate Metallic Braid to Form Pigtail

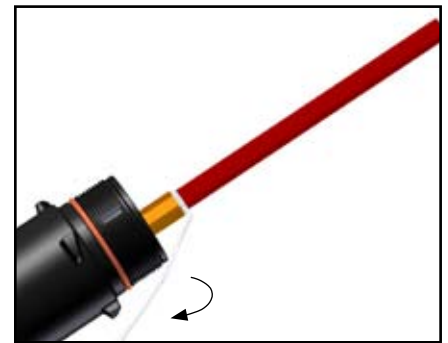


1a. Cut and remove heating cable overjacket.

 **Do not cut metallic braid.**

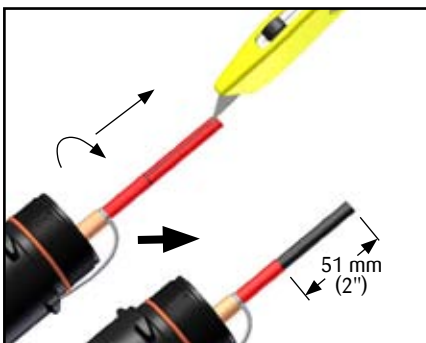


1b. Separate braid strands at edge of overjacket and pull cable through opening in braid.

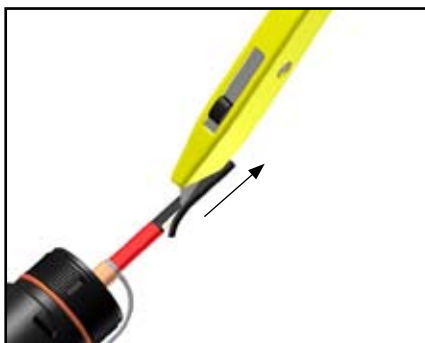


1c. Twist braid into a pigtail. Trim ends of braid.

Step 2: Matrix Removal for BSX, RSX, HTSX, KSX, and VSX Cables



2a. Cut and remove primary insulation jacket (BSX and RSX cables only).



2b. Skive outside edges of black matrix.

 **Do not cut bus wire strands.**

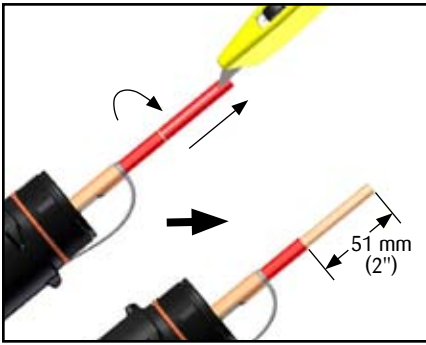


2c. Cut V-notch in matrix and pull bus wires from matrix. Cut and remove remaining center core of matrix.



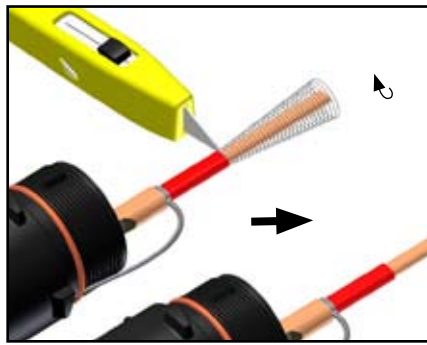
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Step 2: Heating Element Removal for HPT and FP Cables

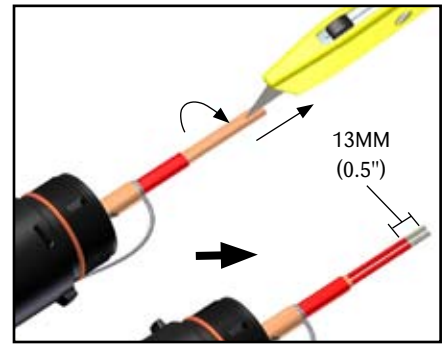


2a. Cut and remove primary insulation jacket.

NOTE: Bus connection must be no more than 50 mm (2") from pipe as addressed in connection kit instructions.



2b. Cut and remove fiberglass overlay and heating element. Push any remaining heating element wire under the primary insulation jacket.



2c. Cut and remove pairing jacket. Remove insulation from ends of bus wires.

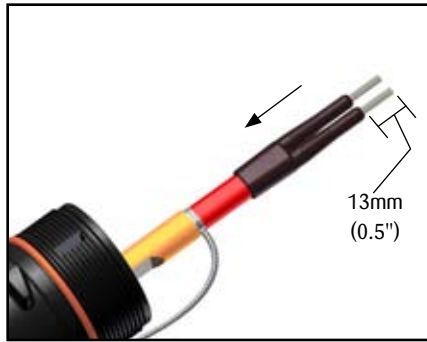


Do not cut bus wire insulation.

Step 3: Install Power Boot on Heating Cables



3a. Apply a liberal amount of RTV sealant to cable.

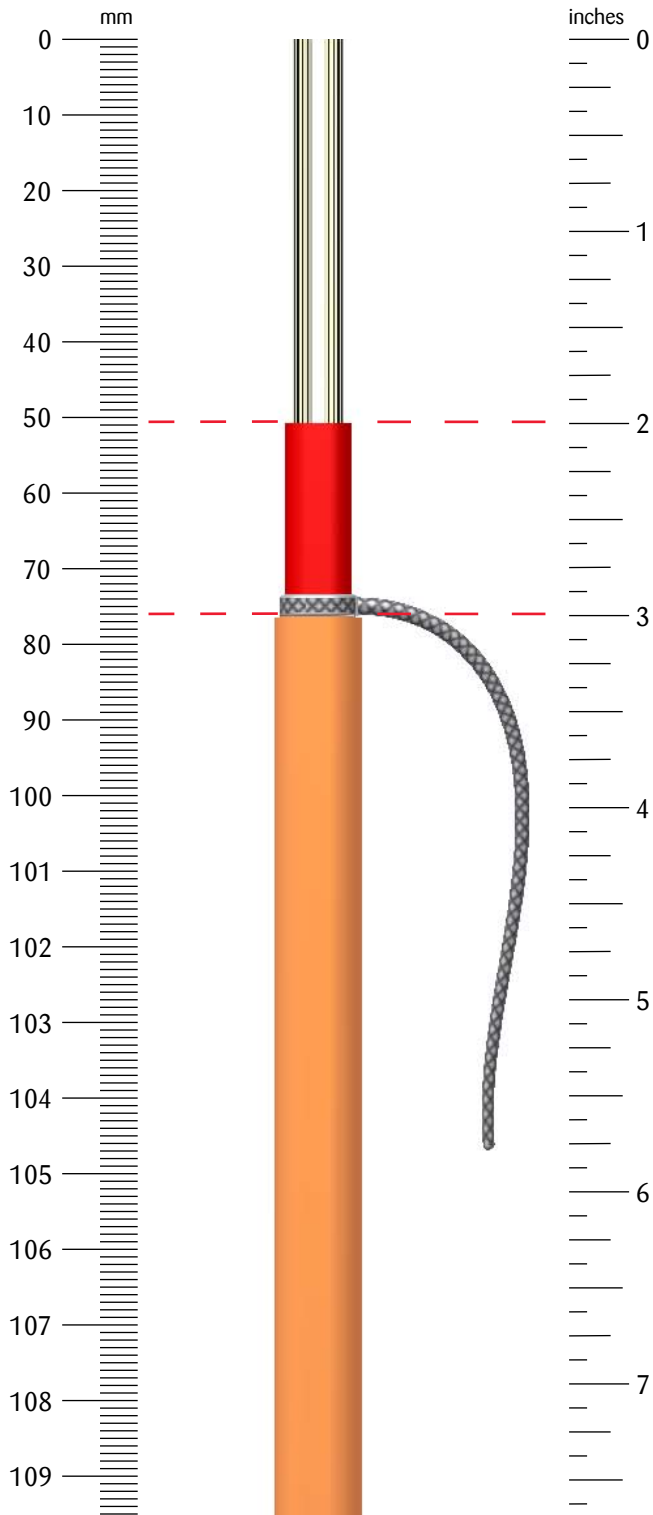


3b. Slide boot onto the end of the cable.



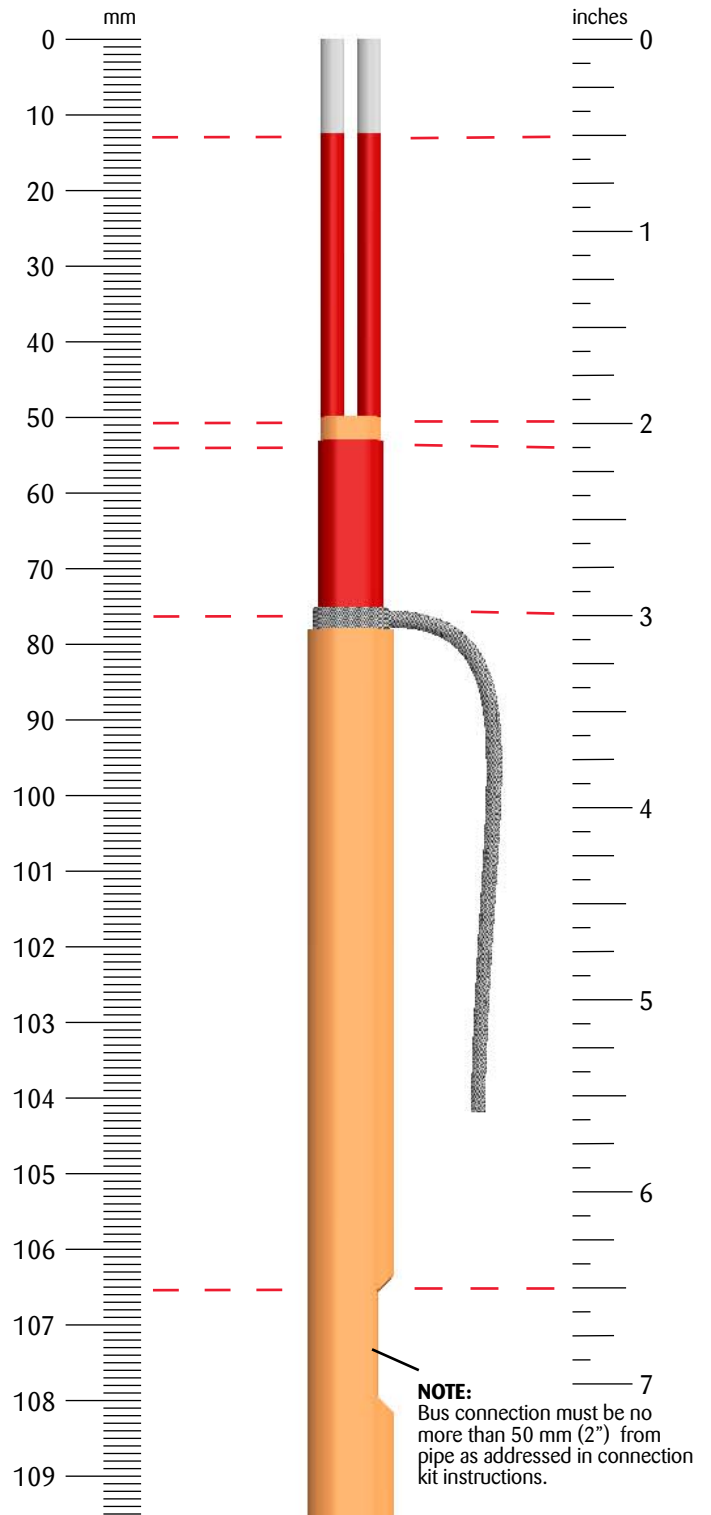
3c. Slide ground sleeve over twisted braid.

Cable Take-off for BSX, RSX, HTSX, KSX, and VSX



For Power Connection Boot Termination

Cable Take-off for HPT and FP



For Power Connection Boot Termination



THERMON . . . The Heat Tracing Specialists®
www.thermon.com

European Headquarters
Boezemweg 25 • PO Box 205
2640 AE Pijnacker • The Netherlands
Phone: +31 (0) 15-36 15 370

Corporate Headquarters
100 Thermon Dr. • PO Box 609
San Marcos, TX 78667-0609 • USA
Phone: +1 512-396-5801

For the Thermon office nearest you
visit us at . . .
www.thermon.com

